



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4407-041
Job Sheet 179622



Part No: D4407-041

Job Qty: 12 ea

Part Name: Bar Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEETS 1,3 IPP REV:A 15.11.16 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		7/18/18	0.00	0.00	Start Up Large Fab-3		180
100	Cold Saw	12 pcs		7/18/18	0.00	2.37	Cold Saw		180
110	Autoweld 1	12 pcs		7/18/18	0.00	2.15	Automated welding		180
120	QC	12 pcs		7/18/18	0.00	0.00	QC9		22
130	QC	12 pcs		7/18/18	0.00	0.00	QC5		22
140	Packaging	12 pcs		7/18/18	0.00	0.00	Packaging3-2		22
150	QC21-SA	12 Ea		7/18/18	0.00	0.00	QC21		21

9-85

AUG 02 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.250x0.500	304 Bar .250 X .500	66.7200 ft (5.56 ea) 6.66	90-Start up Operation	5094529

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304B0.250x0.500	67	30	0

Part Specifications

Specifications could not be found.

Qty
S088677 - 6 - 67" + (5 1/2" Scrap)

Plex 6/20/18 11:47 AM Dart.lajeunesse.marie

402" + 33" = 435. 36.25

S094529 - 4 - 67" + (41" Scrap) 309 - 25.75' 453

- S065592 - 2 - 67" + (8 1/2" Scrap) 18'

5096
452

WORK ORDER NON-CONFORMANCE / UPDATE



DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order update only

Work Order: _____ Part No.: _____ NCR No.: _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermofforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																									
Date: _____		Step #: _____		QTY Effective: _____																																																																									
Description Work Order Deviation				Disposition																																																																									
 Container No: S096464 Part: D4407 - 041 Job No: 179622 Serial No/Batch: S096464 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 07/26/18				Completed By																																																																									
				Lead hand / Supervisor Approval Verification																																																																									
				QC / QA Coordinator Approval																																																																									
Root Cause																																																																													
<table border="1"> <tr> <td>Environment</td> <td>☐</td> <td>No Re-v</td> <td>☐</td> <td>Positioned Wrong</td> <td>☐</td> </tr> <tr> <td>Design</td> <td>☐</td> <td>Operatt</td> <td>☐</td> <td>Outside Dimensions</td> <td>☐</td> </tr> <tr> <td>Doc/Data</td> <td>☐</td> <td>Offset/</td> <td>☐</td> <td>Over/Under tolerance</td> <td>☐</td> </tr> <tr> <td>Equip/Tooling</td> <td>☐</td> <td>Supple</td> <td>☐</td> <td>Part Incorrect</td> <td>☐</td> </tr> <tr> <td>Handling/Pre</td> <td>☐</td> <td>Training</td> <td>☐</td> <td>Part Lost/Missing</td> <td>☐</td> </tr> <tr> <td>Material</td> <td>☐</td> <td>Use for</td> <td>☐</td> <td>Part Moved</td> <td>☐</td> </tr> <tr> <td>Internal Transport</td> <td>☐</td> <td>Poor In</td> <td>☐</td> <td>Drawing</td> <td>☐</td> </tr> <tr> <td>Tribal Knowledge</td> <td>☐</td> <td>Rushing</td> <td>☐</td> <td>Finish</td> <td>☐</td> </tr> <tr> <td>LOA</td> <td>☐</td> <td>Product Improvement</td> <td>☐</td> <td>Misread</td> <td>☐</td> </tr> <tr> <td>Substation</td> <td>☐</td> <td>Process Improvement</td> <td>☐</td> <td>Turning Sequence</td> <td>☐</td> </tr> <tr> <td>Past Expiry Date</td> <td>☐</td> <td>Manufacturing Process</td> <td>☐</td> <td></td> <td></td> </tr> <tr> <td>Misidentified</td> <td>☐</td> <td>Past Due</td> <td>☐</td> <td></td> <td></td> </tr> </table>						Environment	☐	No Re-v	☐	Positioned Wrong	☐	Design	☐	Operatt	☐	Outside Dimensions	☐	Doc/Data	☐	Offset/	☐	Over/Under tolerance	☐	Equip/Tooling	☐	Supple	☐	Part Incorrect	☐	Handling/Pre	☐	Training	☐	Part Lost/Missing	☐	Material	☐	Use for	☐	Part Moved	☐	Internal Transport	☐	Poor In	☐	Drawing	☐	Tribal Knowledge	☐	Rushing	☐	Finish	☐	LOA	☐	Product Improvement	☐	Misread	☐	Substation	☐	Process Improvement	☐	Turning Sequence	☐	Past Expiry Date	☐	Manufacturing Process	☐			Misidentified	☐	Past Due	☐		
Environment	☐	No Re-v	☐	Positioned Wrong	☐																																																																								
Design	☐	Operatt	☐	Outside Dimensions	☐																																																																								
Doc/Data	☐	Offset/	☐	Over/Under tolerance	☐																																																																								
Equip/Tooling	☐	Supple	☐	Part Incorrect	☐																																																																								
Handling/Pre	☐	Training	☐	Part Lost/Missing	☐																																																																								
Material	☐	Use for	☐	Part Moved	☐																																																																								
Internal Transport	☐	Poor In	☐	Drawing	☐																																																																								
Tribal Knowledge	☐	Rushing	☐	Finish	☐																																																																								
LOA	☐	Product Improvement	☐	Misread	☐																																																																								
Substation	☐	Process Improvement	☐	Turning Sequence	☐																																																																								
Past Expiry Date	☐	Manufacturing Process	☐																																																																										
Misidentified	☐	Past Due	☐																																																																										
OTHER: _____																																																																													